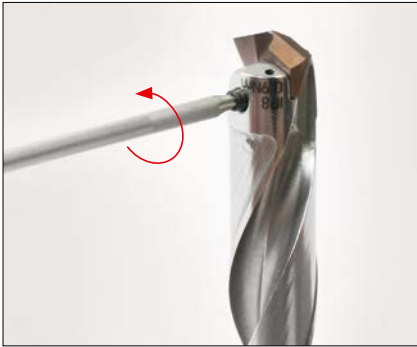


Handling notes for indexable insert drill QTD

Changing and setting QTD inserts straightforwardly



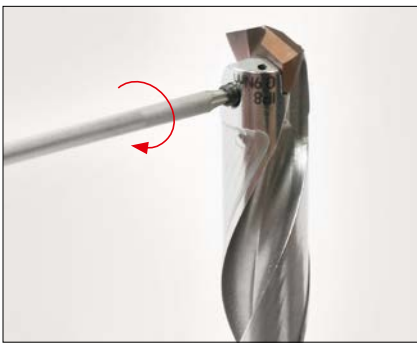
1. Undo the special clamping screw with the aid of the TORX® PLUS wrench supplied by turning counter clockwise.



2. Remove the indexable insert from the insert seat.



3. Clean the insert seat using compressed air.



4. Fit the new indexable insert in the insert seat. Tighten hand-tight the special clamping screw with the aid of the TORX® PLUS wrench supplied by turning clockwise.



5. Tighten the special clamping screw to the stipulated tightening torque.

NOTE

- Only use the original screws!
- At the latest on the 5th drill head change, the special clamping screw must be replaced
- The applicable tightening torque is engraved on the tool

Result:

Changing the indexable insert has now been completed and the tool can be used.

